Value Stream Map (Current State)
Bridge of the Americas Improvement Project – City of El Paso
Southbound Commercial Trucks

**United States**
- 1 lane prior to bridge
- 2 lanes at the bridge

**Mexico**
- 1 lane prior to bridge

**Legend**
- AEC = Automated Export Center
- AASS = Aduanas de Arribo en S一所s
- CTPAT = Cargo Trade Partnership Against Terrorism
- CBP = U.S. Customs and Border Protection
- DPS = Texas Department of Public Safety
- DOT = U.S. Department of Transportation
- TAC = Texas Action Center
- TTP = Trade Partnership Program
- UDT = United States Department of Transportation
- USACE = United States Army Corps of Engineers
- USMCC = United States Marine Corps
- U.S. Customs and Border Protection

**Metrics**
- Cycle Time (minutes)
- Setup Time (minutes)
- Inspection Time (minutes)
- Load Time (minutes)
- Unload Time (minutes)

- Time to complete process
- Time to setup the trucks
- Time for processing

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